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Disassembly and reassembly of complete engine Workshop Manual B/FL 513 4/4 12. Remove 011 return line from auxiliaries carrier. Note: ~emovlng swing 011 return line to the front. 13. Remove 011 return line. 14. Remove cover plates--and transversely arranged engine oil cooler, depending on the engine specification.

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Basic specs are open to everyone and include images, displacement, dimensions and weight, essential bolt tightening torques, the characteristics of the engine like its power and torque. Essential bolt tightening torques are the main bearing cap bolt torque, the connecting rod cap bolt torque and the cylinder head bolt torques.

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